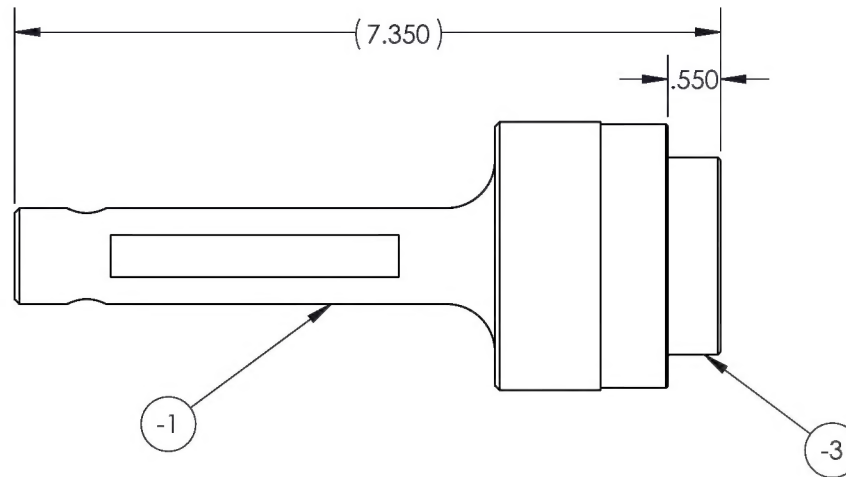


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



**UNDER REVIEW**

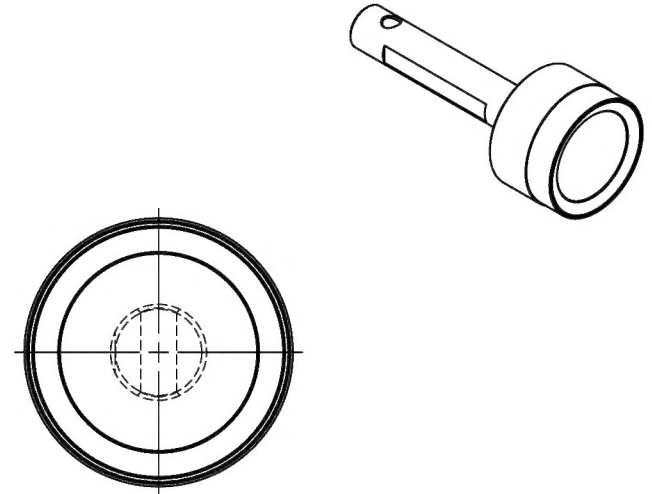
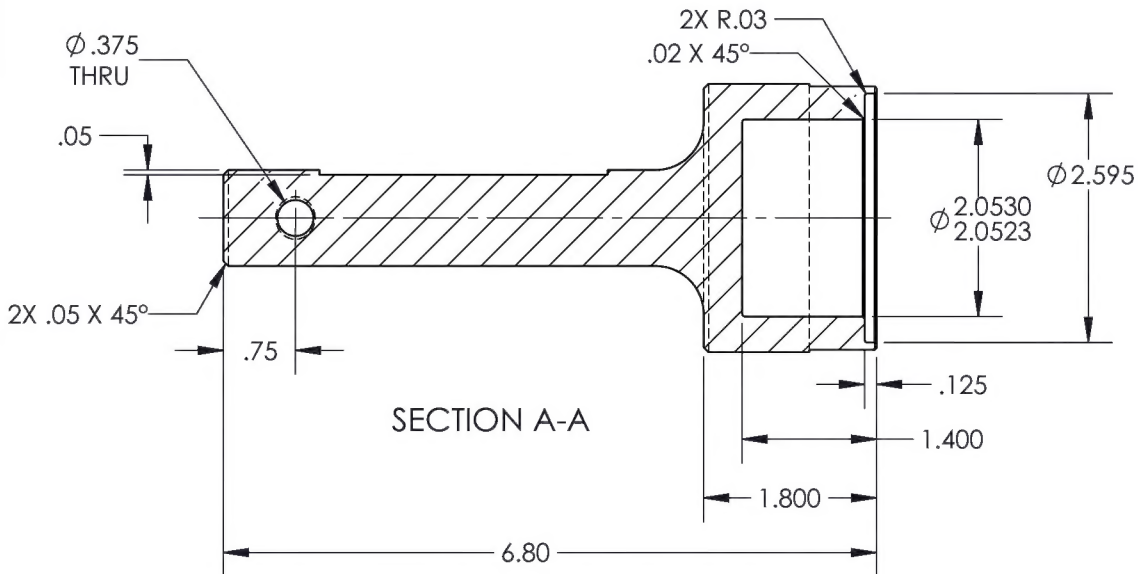
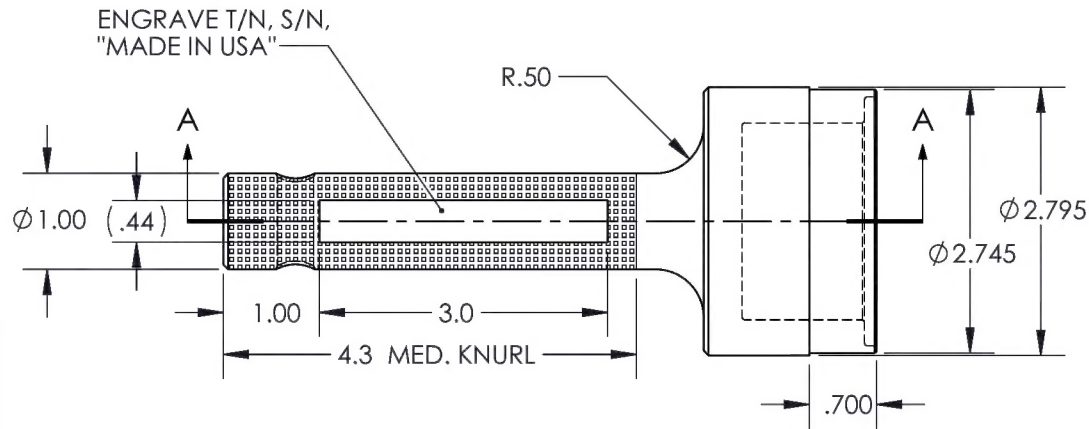
URF 19-1096 19.10.30 (VM)

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	DRIVER	4140	Ø3 X 7-1/2	2
			-3	1	SLEEVE	4140	Ø2-1/8 X 2-1/16	3

 <b>RED BARN MACHINE</b>	
TITLE <b>SEAL INSTALLER</b>	
DWG NO. <b>RB PWC51644</b>	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	
FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: <b>CLOUGH</b> APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL <b>AW119</b>	
SCALE <b>1:2</b>	DATE <b>5/24/2012</b>
SHEET 1 OF 3	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



①  
DRIVER

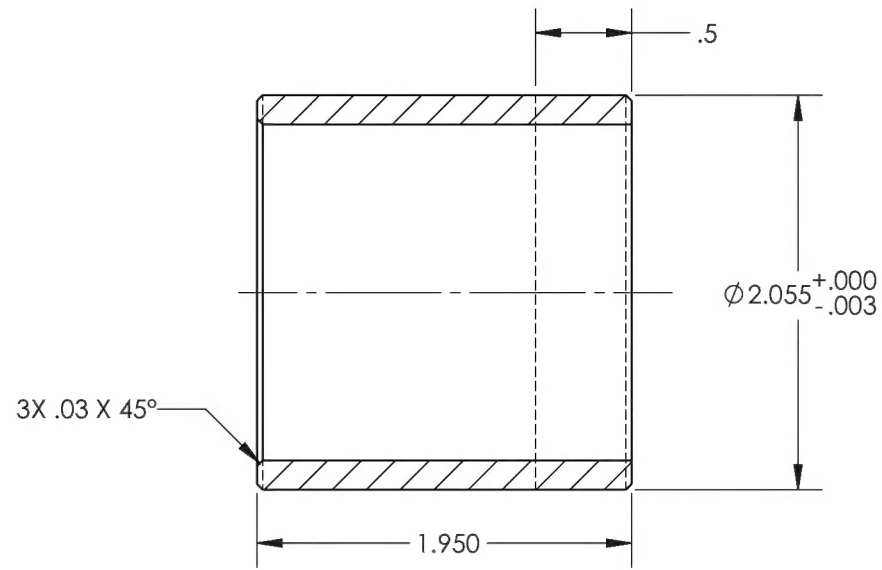
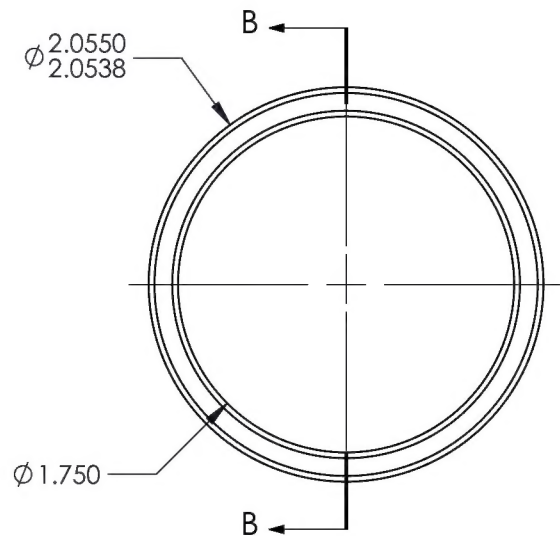
**UNDER REVIEW**

URF 19-1096 19.10.30 (VM)

 <b>RED BARN MACHINE</b>	
<b>SEAL INSTALLER</b>	
DWG NO.	REV
<b>RB PWC51644-1</b>	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	
FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE	DATE
1:2	5/24/2012
DRAWN BY: CLOUGH APPROVED: <i>D Weil</i> HEAT TREAT: BLACK OXIDE SPEC: AW119 USED ON MODEL:	
SHEET 2 OF 3	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



SECTION B-B

**UNDER REVIEW**

URF 19-1096 19.10.30 (VM)

(-3)

SLEEVE

 <b>RED BARN MACHINE</b>	
<b>TITLE</b> SEAL INSTALLER	
<b>DWG NO.</b> RB PWC51644-3	<b>REV</b> 
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
<b>SCALE</b> 1:1	<b>DATE</b> 5/24/2012
<b>SHEET 3 OF 3</b>	

<b>DRAWN BY:</b> CLOUGH
<b>APPROVED</b> 
<b>HEAT TREAT</b> FINISH
BLACK OXIDE
<b>SPEC</b> AW119
<b>USED ON MODEL</b>